

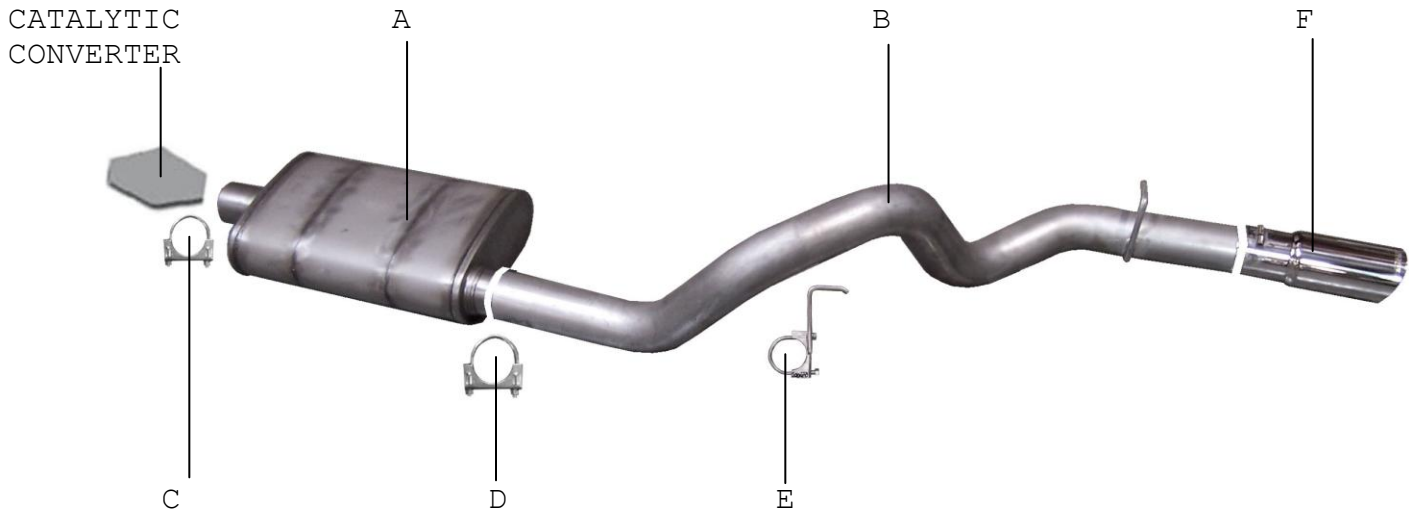


INSTRUCTION MANUAL

CAT-BACK STAINLESS EXHAUST

JEEP TJ WRANGLER 2.5L-4.0L 4WD

PART # 617400



ITEM	PART #	QTY	DESCRIPTION
A	13215S	1	STAINLESS SUPERFLOW MUFFLER
B	371-1715S	1	2-1/2" STAINLESS OVERAXLE TAILPIPE
C	5756	1	2-1/4" CLAMP
D	5757	1	2-1/2" CLAMP
E	500620	1	TAILPIPE HANGER
F	500361	1	3" STAINLESS STEEL TIP

WILL NOT FIT ON A LIFTED VEHICLE

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle.
If you need further assistance, please do not hesitate to call our Technical Department at
(800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm

INSTALLATION INSTRUCTIONS

PART #617400

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

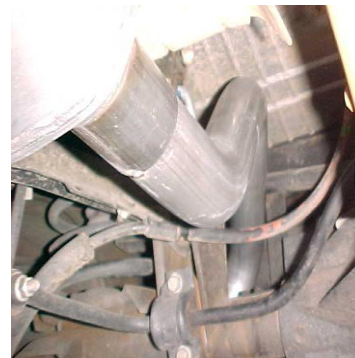
15MM SOCKET, 9/16" SOCKET, 1/2" WRENCH, 1/2" SOCKET, WD-40, HACKSAW



LAY OUT THE GIBSON EXHAUST ON THE FLOOR AND COMPARE PART #'S TO THE MANUAL. TO REMOVE YOUR OLD EXHAUST, CUT OFF THE TAILPIPE JUST BEHIND THE MUFFLER. NEXT REMOVE THE CLAMP LOCATED JUST IN FRONT OF THE MUFFLER THEN REMOVE YOUR STOCK MUFFLER LEAVE ALL GROMMETS IN PLACE, USE WD-40 TO AID IN REMOVAL.



INSTALL TAILPIPE # B INTO MUFFLER 1 1/2" - 2". INSERT WELDED HANGER INTO RUBBER GROMMET, ROTATE PIPE SO YOU HAVE PROPER CLEARANCE. USE CLAMP # D TO SECURE PIPE TO MUFFLER. DO NOT TIGHTEN.



INSTALL MUFFLER # A ONTO FACTORY HEADPIPE USE CLAMP # C TO SECURE. DO NOT TIGHTEN. OUTLET OF MUFFLER SHOULD BE AT THE 9 O'CLOCK POSITION.



INSTALL YOUR STAINLESS TIP TO YOUR DESIRED LOOK. NOW GO BACK AND TIGHTEN ALL CLAMPS, STARTING FROM THE FRONT AND WORKING YOUR WAY BACK.

MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC.